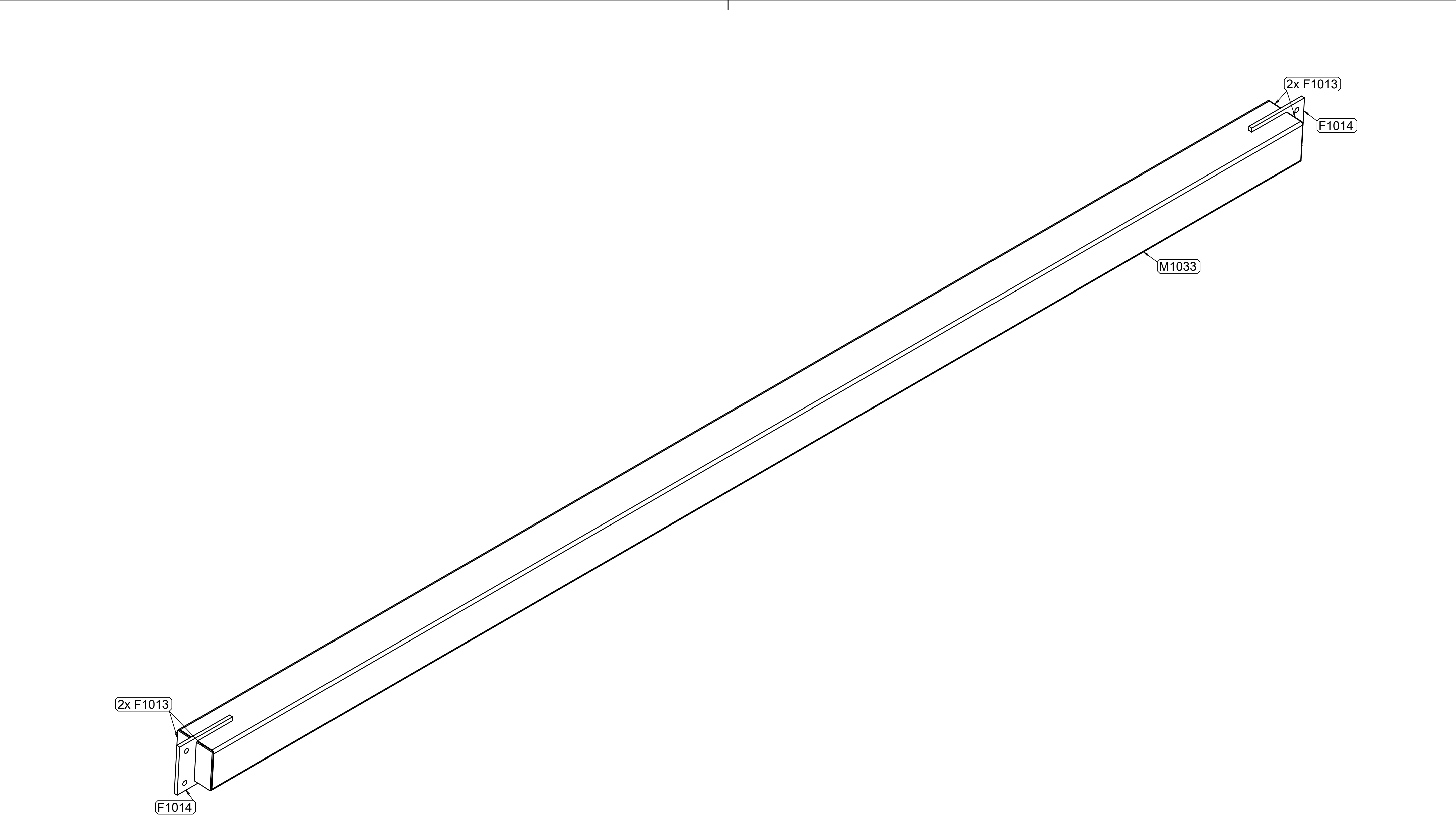




3D VIEW OF
1 OF ASSEMBLY B11
PHASE: 1

MARK	QTY.	DESCRIPTION	LENGHT	GRADE	PART KG	TOTAL KG
PHASE	1					
B11	1	200x200x6.0 SHS	Coating as specified			
M1033	1	200x200x6.0 SHS	6095	300	217.00	217.00
F1014	2	240 x 294 16 PL	294	300	8.86	17.72
F1013	4	88 x 192 6 PL	192	300	0.80	3.18
bo1004	4	AS 1252 20 NaW	65	8.8	0.34	1.34
ONE ASSEMBLY WEIGHT:					239.25	239.25
COMBINED TOTAL					239.25	

GENERAL NOTES

1. ALL FABRICATION TO CONFORM WITH PROJECT SPECIFICATIONS.

2. ALL DIMENSIONS ARE TO FACE OF CLEAT THE DIM IS TAKEN FROM U.N.O

3. ALL WELDS 6mm CONTINUOUS FILLET CAT SP AS/NZS 1554 U.N.O.

4. ALL BUTT WELDS TO BE FULL STRENGTH COMPLETE PENETRATION.

5. ALL NOTCHES TO HAVE 11mm RADIUS TO INTERNAL CORNERS U.N.O.

6. COMPASS HEADING FOR LABEL ORIENTATION BY FABRICATOR U.N.O.

7. CENTER MARK PLATE/BEAM TO PLATE BEAM ORIENTATION

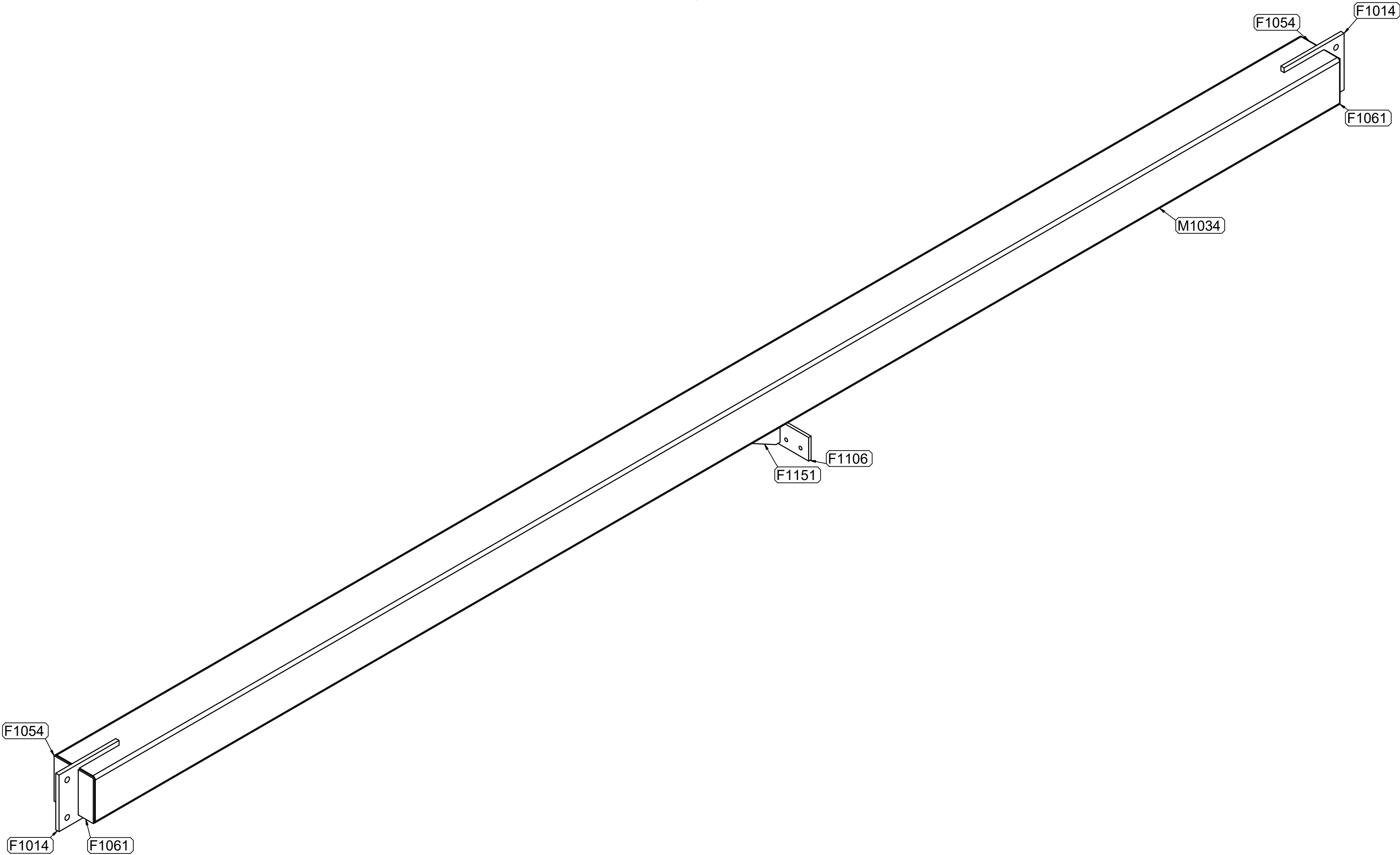
QUALITY CONTROL		
FABRICATION BY:		
DIM CHECK BY:		
WELDED BY:		
WELD CHECK BY:		
QC APPROVED BY:		
PROCESS	NAME	DATE



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ASSEMBLY DRAWING						
Project : SAMPLE N° : T.B.C			Pos Num : B11		Scale : 1:10 Detailer : BSW	
Status : Comment	Comment :		Revision Date	Revision	Model .DWG	SHT:
Date : 17/04/2023	Client : SAMPLE		17/04/2023	A	Biomass - 3D ASSEMBLY - IFC	1010



3D VIEW OF
1 OF ASSEMBLY B12
PHASE: 1

MARK	QTY.	DESCRIPTION	LENGHT	GRADE	PART KG	TOTAL KG
PHASE 1						
B12	1	200x200x6.0 SHS	Coating as specified			
M1034	1	200x200x6.0 SHS	6095	300	217.00	217.00
F1014	2	240 x 294 16 PL	294	300	8.86	17.72
F1106	1	100 x 293.9 12 PL	294	300+	2.77	2.77
F1054	2	102.3 x 192 6 PL	192	300	0.92	1.85
F1151	1	90 x 150 10 PL	150	300	0.70	0.70
F1061	2	73.7 x 192 6 PL	192	300	0.67	1.33
bo1004	2	AS 1252 20 NaW	65	8.8	0.34	0.67
bo1008	2	AS 1252 12 NaW	45	8.8	0.13	0.27
ONE ASSEMBLY WEIGHT:					242.32	242.32
COMBINED TOTAL					242.32	

GENERAL NOTES

1. ALL FABRICATION TO CONFORM WITH PROJECT SPECIFICATIONS.

2. ALL DIMENSIONS ARE TO FACE OF CLEAT THE DIM IS TAKEN FROM U.N.O.

3. ALL WELDS 6mm CONTINUOUS FILLET CAT SP AS/NZS 1554 U.N.O.

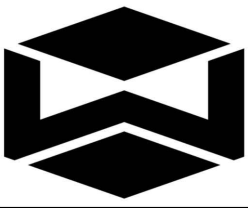
4. ALL BUTT WELDS TO BE FULL STRENGTH COMPLETE PENETRATION.

5. ALL NOTCHES TO HAVE 11mm RADIUS TO INTERNAL CORNERS U.N.O.

6. COMPASS HEADING FOR LABEL ORIENTATION BY FABRICATOR U.N.O.

7. CENTER MARK PLATE/BEAM TO PLATE BEAM ORIENTATION

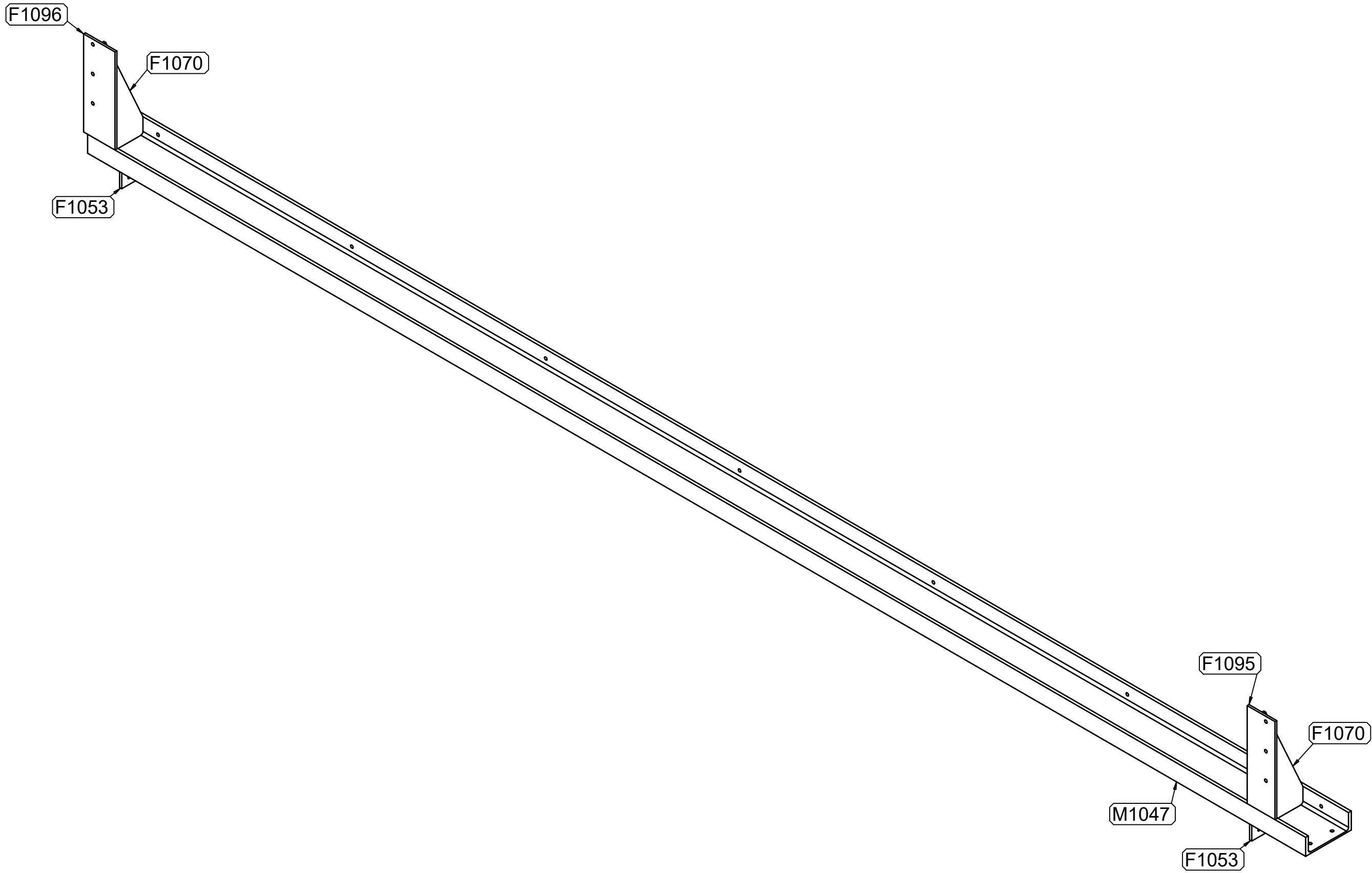
QUALITY CONTROL		
FABRICATION BY:		
DIM CHECK BY:		
WELDED BY:		
WELD CHECK BY:		
QC APPROVED BY:		
PROCESS	NAME	DATE



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ASSEMBLY DRAWING						
Project : SAMPLE N° : T.B.C			Pos Num : B12		Scale : 1:10 Detailer : BSW	
Status : Comment	Comment :		Revision Date	Revision	Model .DWG	SHT:
Date : 17/04/2023	Client : SAMPLE		17/04/2023	A	Biomass - 3D ASSEMBLY - IFC	1011

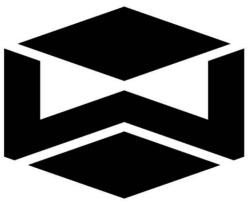


3D VIEW OF
1 OF ASSEMBLY B17
PHASE: 1

MARK	QTY.	DESCRIPTION	LENGHT	GRADE	PART KG	TOTAL KG
PHASE	1					
B17	1	250 PFC	Coating as specified			
M1047	1	250 PFC	6671	300	236.84	236.84
F1096	1	172 x 465 10 PL	465	300	6.28	6.28
F1070	2	224 x 537 10 PL	537	300	5.77	11.54
F1095	1	152 x 465 10 PL	465	300	5.55	5.55
F1053	2	100 x 200 12 PL	200	09CuP	1.88	3.77
bo1008	4	AS 1252 12 NaW	45	8.8	0.13	0.54
ONE ASSEMBLY WEIGHT:					264.51	264.51
COMBINED TOTAL					264.51	

- GENERAL NOTES
- ALL FABRICATION TO CONFORM WITH PROJECT SPECIFICATIONS.
 - ALL DIMENSIONS ARE TO FACE OF CLEAT THE DIM IS TAKEN FROM U.N.O
 - ALL WELDS 6mm CONTINUOUS FILLET CAT SP AS/NZS 1554 U.N.O.
 - ALL BUTT WELDS TO BE FULL STRENGTH COMPLETE PENETRATION.
 - ALL NOTCHES TO HAVE 11mm RADIUS TO INTERNAL CORNERS U.N.O.
 - COMPASS HEADING FOR LABEL ORIENTATION BY FABRICATOR U.N.O.
 - CENTER MARK PLATE/BEAM TO PLATE BEAM ORIENTATION

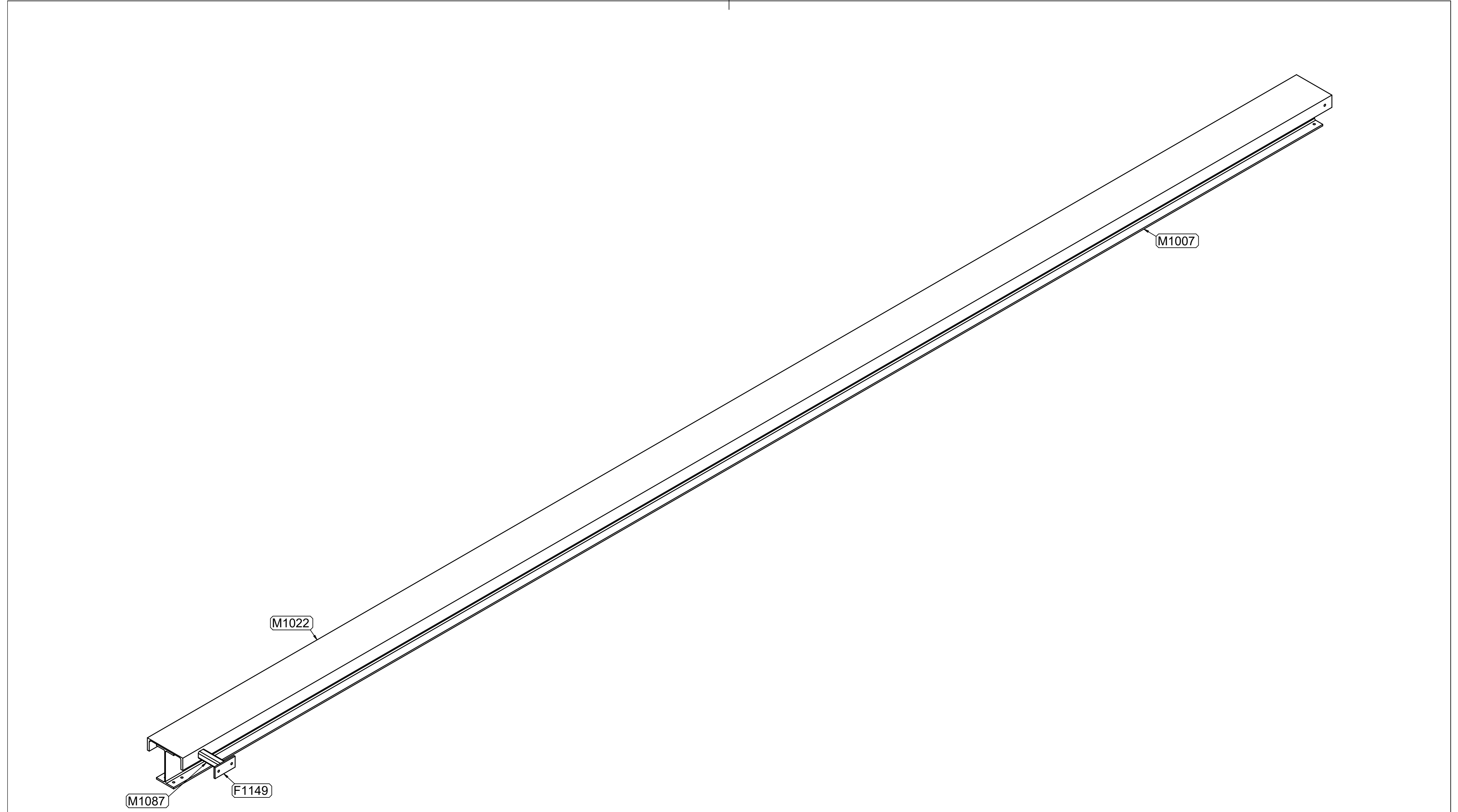
QUALITY CONTROL		
FABRICATION BY:		
DIM CHECK BY:		
WELDED BY:		
WELD CHECK BY:		
QC APPROVED BY:		
PROCESS	NAME	DATE



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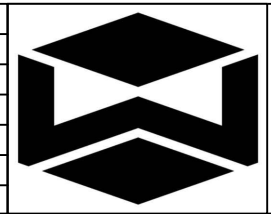
ASSEMBLY DRAWING						
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Status : Comment	Comment :		Revision Date	Revision	Model .DWG	SHT:
Date : 17/04/2023	Client : SAMPLE		17/04/2023	A	Biomass - 3D ASSEMBLY - IFC	1015



MARK	QTY.	DESCRIPTION	LENGHT	GRADE	PART KG	TOTAL KG
PHASE	1					
B22	1	300 PFC	Coating as specified			
M1022	1	300 PFC	9738	300	390.49	390.49
M1007	1	250 UB 37.3	9738	300	363.23	363.23
M1087	1	50x50x5.0 SHS	192	300	1.23	1.23
F1149	1	80 x 170 10 PL	170	300	1.07	1.07
bo1008	6	AS 1252 12 NaW	45	8.8	0.13	0.81
bo1013	2	AS 1252 12 NaW	40	8.8	0.13	0.27
ONE ASSEMBLY WEIGHT:					757.09	757.09
COMBINED TOTAL					757.09	

- GENERAL NOTES
- ALL FABRICATION TO CONFORM WITH PROJECT SPECIFICATIONS.
 - ALL DIMENSIONS ARE TO FACE OF CLEAT THE DIM IS TAKEN FROM U.N.O.
 - ALL WELDS 6mm CONTINUOUS FILLET CAT SP AS/NZS 1554 U.N.O.
 - ALL BUTT WELDS TO BE FULL STRENGTH COMPLETE PENETRATION.
 - ALL NOTCHES TO HAVE 11mm RADIUS TO INTERNAL CORNERS U.N.O.
 - COMPASS HEADING FOR LABEL ORIENTATION BY FABRICATOR U.N.O.
 - CENTER MARK PLATE/BEAM TO PLATE BEAM ORIENTATION

QUALITY CONTROL		
FABRICATION BY:		
DIM CHECK BY:		
WELDED BY:		
WELD CHECK BY:		
QC APPROVED BY:		
PROCESS	NAME	DATE

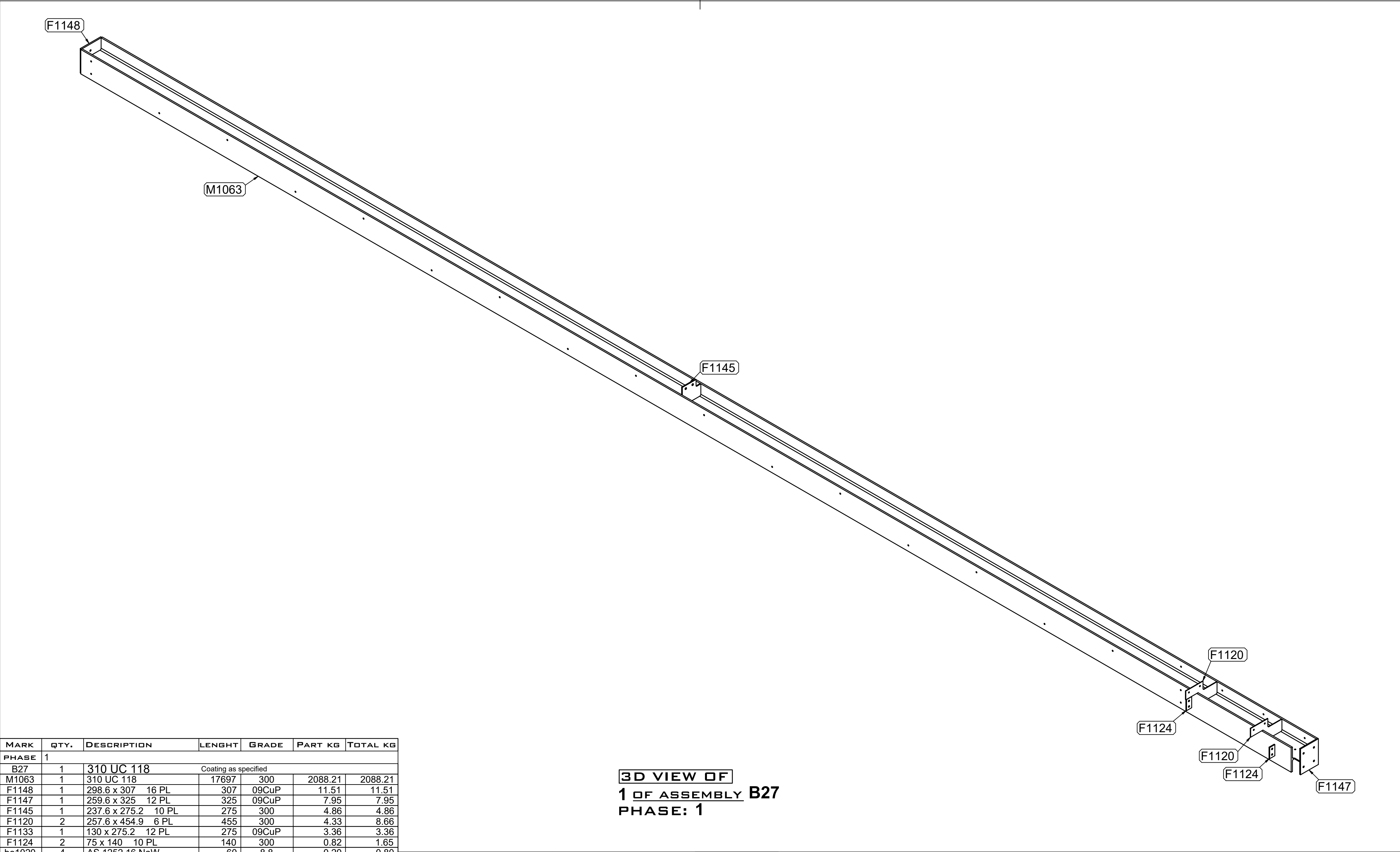


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ASSEMBLY DRAWING						
Project : SAMPLE N° : T.B.C			Pos Num : B22		Scale : 1:15 Detailer : BSW	
Status : Comment	Comment :		Revision Date	Revision	Model .DWG	SHT:
Date : 17/04/2023	Client : SAMPLE		17/04/2023	A	Biomass - 3D ASSEMBLY - IFC	1019

3D VIEW OF
1 OF ASSEMBLY B22
PHASE: 1



3D VIEW OF
1 OF ASSEMBLY B27
PHASE: 1

MARK	QTY.	DESCRIPTION	LENGHT	GRADE	PART KG	TOTAL KG
PHASE 1						
B27	1	310 UC 118	Coating as specified			
M1063	1	310 UC 118	17697	300	2088.21	2088.21
F1148	1	298.6 x 307 16 PL	307	09CuP	11.51	11.51
F1147	1	259.6 x 325 12 PL	325	09CuP	7.95	7.95
F1145	1	237.6 x 275.2 10 PL	275	300	4.86	4.86
F1120	2	257.6 x 454.9 6 PL	455	300	4.33	8.66
F1133	1	130 x 275.2 12 PL	275	09CuP	3.36	3.36
F1124	2	75 x 140 10 PL	140	300	0.82	1.65
bo1020	4	AS 1252 16 NaW	60	8.8	0.20	0.80
bo1009	4	AS 1252 16 NaW	50	8.8	0.18	0.74
bo1021	2	AS 1252 16 NaW	45	8.8	0.18	0.36
bo1001	2	Lysaght Purlin bolts 12 N	30	4.6	0.02	0.03
ONE ASSEMBLY WEIGHT:					2128.12	2128.12
COMBINED TOTAL					2128.12	2128.12

GENERAL NOTES

1. ALL FABRICATION TO CONFORM WITH PROJECT SPECIFICATIONS.

2. ALL DIMENSIONS ARE TO FACE OF CLEAT THE DIM IS TAKEN FROM U.N.O.

3. ALL WELDS 6mm CONTINUOUS FILLET CAT SP AS/NZS 1554 U.N.O.

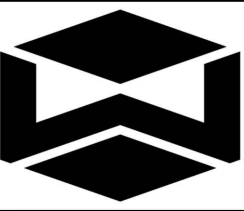
4. ALL BUTT WELDS TO BE FULL STRENGTH COMPLETE PENETRATION.

5. ALL NOTCHES TO HAVE 11mm RADIUS TO INTERNAL CORNERS U.N.O.

6. COMPASS HEADING FOR LABEL ORIENTATION BY FABRICATOR U.N.O.

7. CENTER MARK PLATE/BEAM TO PLATE BEAM ORIENTATION

QUALITY CONTROL		
FABRICATION BY:		
DIM CHECK BY:		
WELDED BY:		
WELD CHECK BY:		
QC APPROVED BY:		
PROCESS	NAME	DATE



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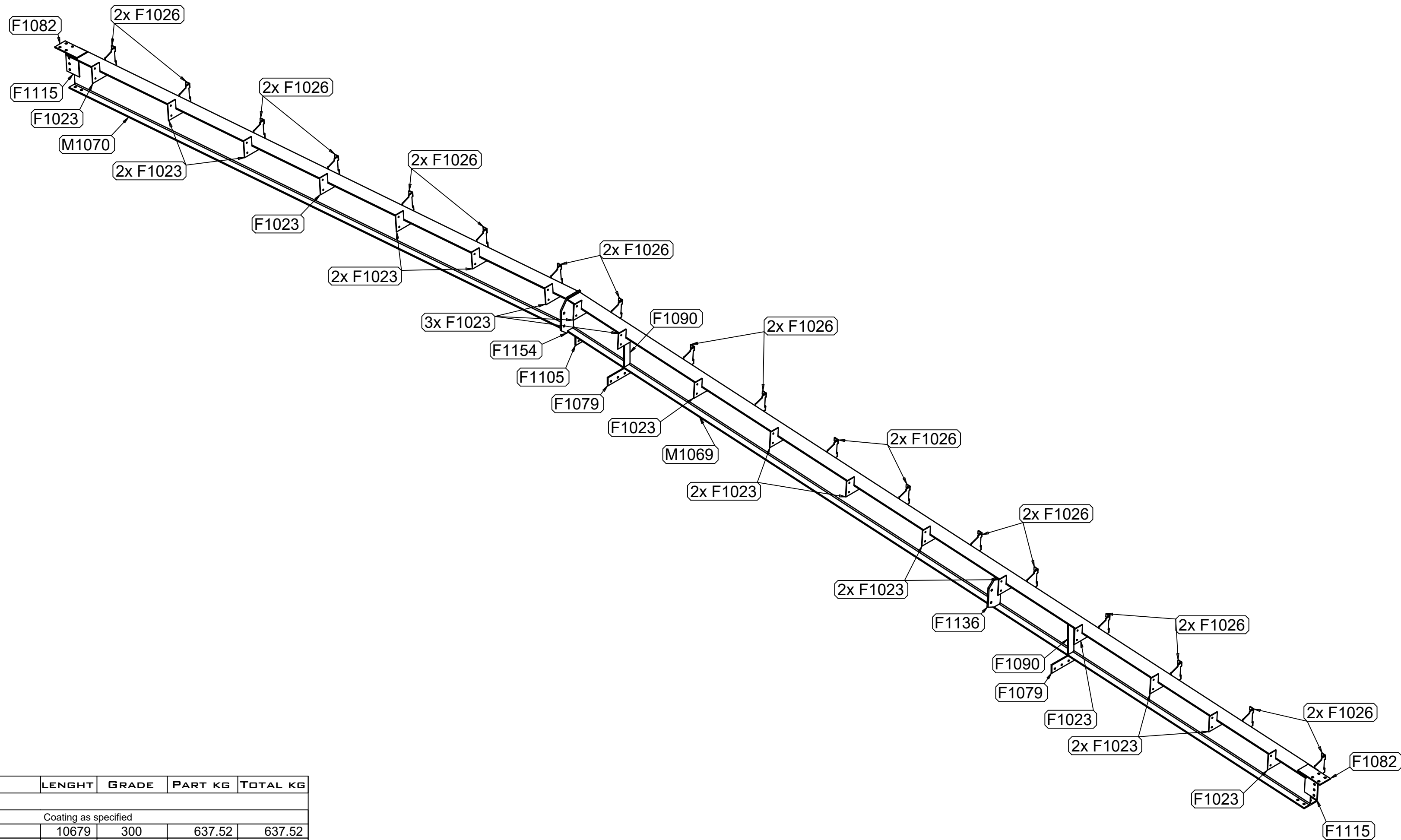
CAD TECHNICIAN

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ASSEMBLY DRAWING						
Project : SAMPLE			Pos Num : B27		Scale : 1:25	
N° : T.B.C					@A2	
Status : Comment	Comment :		Revision Date	Revision	Model .DWG	SHT:
Date : 17/04/2023	Client : SAMPLE		17/04/2023	A	Biomass - 3D ASSEMBLY - IFC	1024

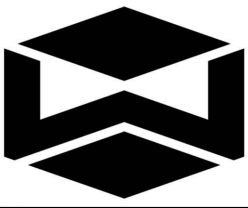


3D VIEW OF
1 OF ASSEMBLY B28
PHASE: 1

MARK	QTY.	DESCRIPTION	LENGHT	GRADE	PART KG	TOTAL KG
PHASE	1					
B28	1	410 UB 59.7	Coating as specified			
M1069	1	410 UB 59.7	10679	300	637.52	637.52
M1070	1	410 UB 59.7	7233	300	431.83	431.83
F1154	1	278 x 432.6 16 PL	433	300	14.06	14.06
F1136	1	175.1 x 379.1 16 PL	379	300	7.54	7.54
F1082	2	150 x 320 10 PL	320	300	3.77	7.54
F1079	2	100 x 380 12 PL	380	09CuP	3.58	7.16
F1115	2	180 x 210 8 PL	210	300	2.37	4.75
F1090	4	80 x 378.9 10 PL	379	300	2.37	9.48
F1026	18	210x6 PL	291	300	2.33	41.98
F1023	18	195.1 x 200 6 PL	200	300	1.59	28.68
F1105	1	100 x 160 12 PL	160	300	1.51	1.51
bo1014	8	AS 1252 20 NaW	55	8.8/TB	0.31	2.51
bo1007	3	AS 1252 20 NaW	50	8.8/TB	0.30	0.91
bo1013	2	AS 1252 12 NaW	40	8.8	0.13	0.27
bo1001	2	Lysaght Purlin bolts 12 N	30	4.6	0.02	0.03
ONE ASSEMBLY WEIGHT:					1195.75	1195.75
COMBINED TOTAL					1195.75	

- GENERAL NOTES
- ALL FABRICATION TO CONFORM WITH PROJECT SPECIFICATIONS.
 - ALL DIMENSIONS ARE TO FACE OF CLEAT THE DIM IS TAKEN FROM U.N.O.
 - ALL WELDS 6mm CONTINUOUS FILLET CAT SP AS/NZS 1554 U.N.O.
 - ALL BUTT WELDS TO BE FULL STRENGTH COMPLETE PENETRATION.
 - ALL NOTCHES TO HAVE 11mm RADIUS TO INTERNAL CORNERS U.N.O.
 - COMPASS HEADING FOR LABEL ORIENTATION BY FABRICATOR U.N.O.
 - CENTER MARK PLATE/BEAM TO PLATE BEAM ORIENTATION

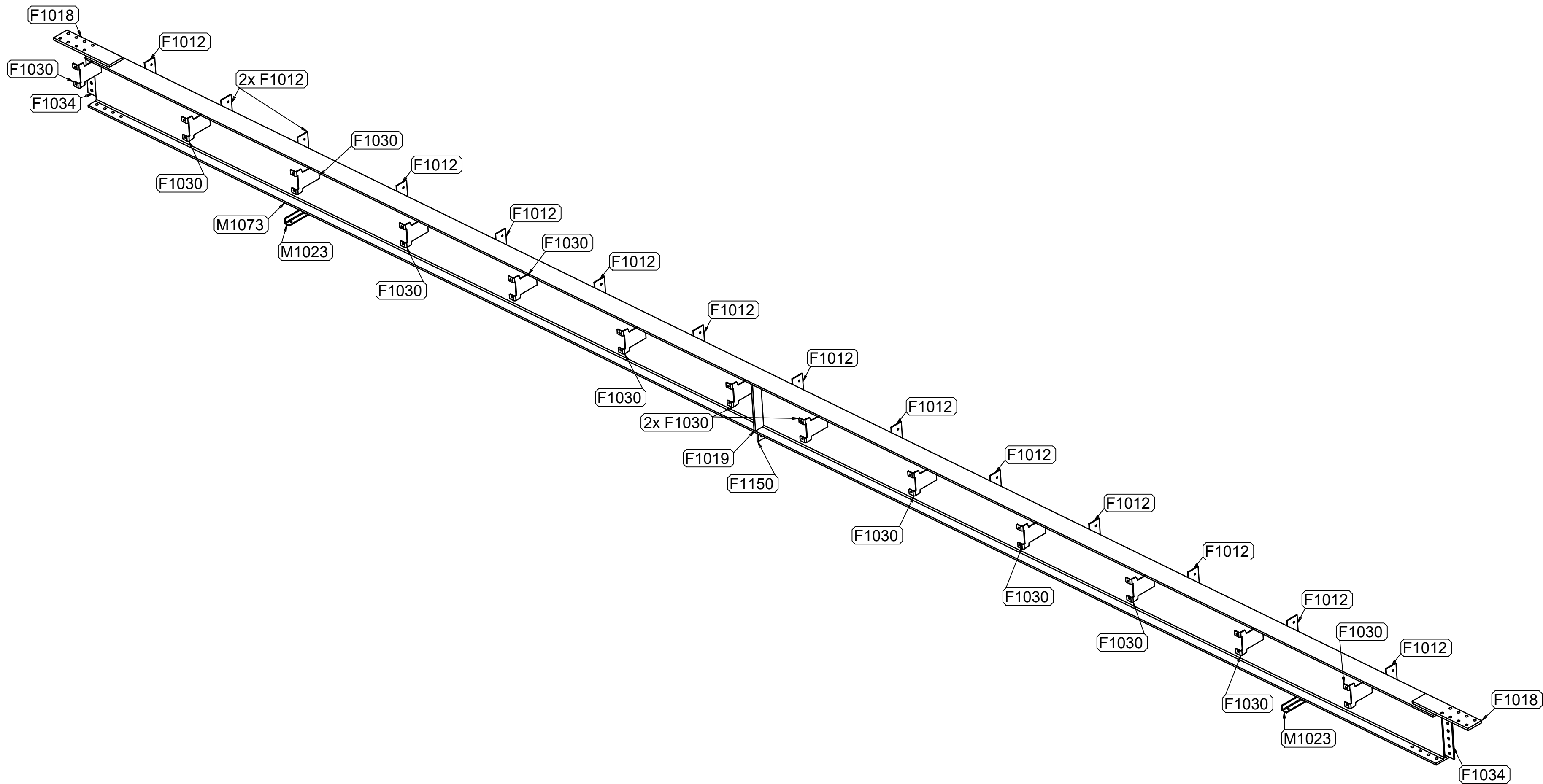
QUALITY CONTROL		
FABRICATION BY:		
DIM CHECK BY:		
WELDED BY:		
WELD CHECK BY:		
QC APPROVED BY:		
PROCESS	NAME	DATE



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ASSEMBLY DRAWING						
Project : SAMPLE N° : T.B.C			Pos Num : B28		Scale : 1:33 1/3 @A2 Detailer : BSW	
Status : Comment	Comment :		Revision Date	Revision	Model .DWG	SHT:
Date : 17/04/2023	Client : SAMPLE		17/04/2023	A	Biomass - 3D ASSEMBLY - IFC	1025

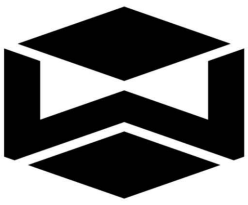


3D VIEW OF
1 OF ASSEMBLY B29
PHASE: 1

MARK	QTY.	DESCRIPTION	LENGHT	GRADE	PART KG	TOTAL KG
PHASE	1					
B29	1	460 UB 82.1	Coating as specified			
M1073	1	460 UB 82.1	14985	300	1230.25	1230.25
F1018	2	150 x 620 20 PL	620	300	14.60	29.20
F1067	1	180.6 x 426.4 16 PL	426	300	8.60	8.60
F1034	2	180 x 350 10 PL	350	300	4.95	9.89
F1019	1	90.5 x 426.2 16 PL	426	300	4.83	4.83
F1012	14	200.6 x 300 6 PL	300	300	2.68	37.49
F1030	13	210x6 PL	296	300	2.54	33.07
F1150	1	99.9 x 190 12 PL	190	300	1.79	1.79
M1023	2	50x50x6 EA	341	300	1.52	3.04
bo1003	16	AS 1252 20 NaW	70	8.8/TB	0.35	5.55
bo1007	5	AS 1252 20 NaW	50	8.8/TB	0.30	1.51
bo1001	4	Lysaght Purlin bolts 12 N	30	4.6	0.02	0.06
ONE ASSEMBLY WEIGHT:					1365.29	1365.29
COMBINED TOTAL					1365.29	

- GENERAL NOTES
- ALL FABRICATION TO CONFORM WITH PROJECT SPECIFICATIONS.
 - ALL DIMENSIONS ARE TO FACE OF CLEAT THE DIM IS TAKEN FROM U.N.O
 - ALL WELDS 6mm CONTINUOUS FILLET CAT SP AS/NZS 1554 U.N.O
 - ALL BUTT WELDS TO BE FULL STRENGTH COMPLETE PENETRATION
 - ALL NOTCHES TO HAVE 11mm RADIUS TO INTERNAL CORNERS U.N.O
 - COMPASS HEADING FOR LABEL ORIENTATION BY FABRICATOR U.N.O
 - CENTER MARK PLATE/BEAM TO PLATE BEAM ORIENTATION

QUALITY CONTROL		
FABRICATION BY:		
DIM CHECK BY:		
WELDED BY:		
WELD CHECK BY:		
QC APPROVED BY:		
PROCESS	NAME	DATE

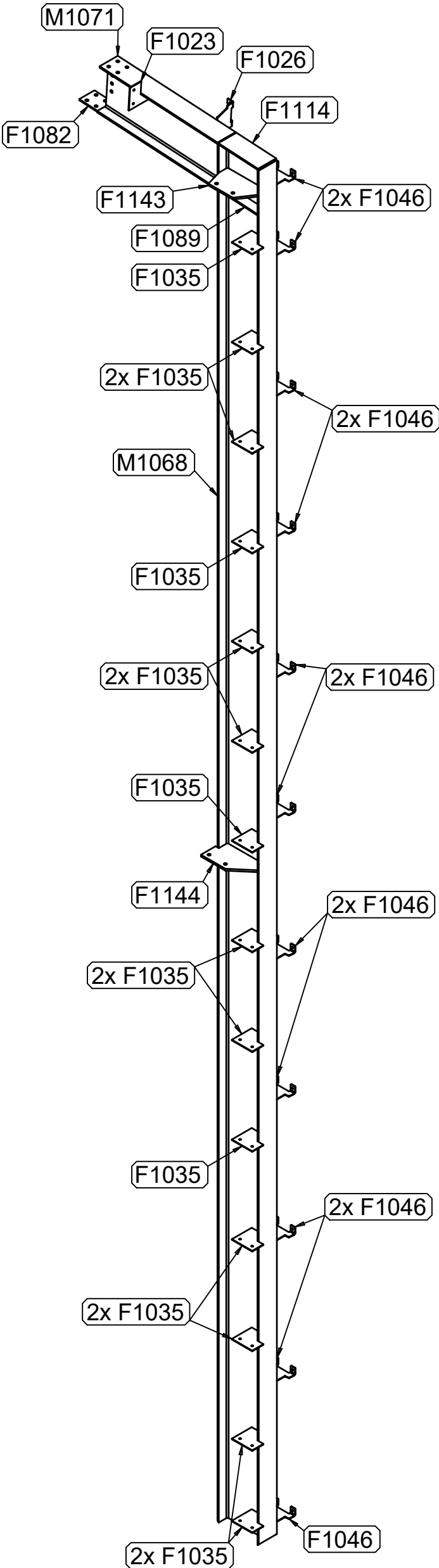


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ASSEMBLY DRAWING						
Project : SAMPLE N° : T.B.C			Pos Num : B29		Scale : 1:25 Detailer : BSW	
Status : Comment	Comment :		Revision Date	Revision	Model .DWG	SHT:
Date : 17/04/2023	Client : SAMPLE		17/04/2023	A	Biomass - 3D ASSEMBLY - IFC	1026

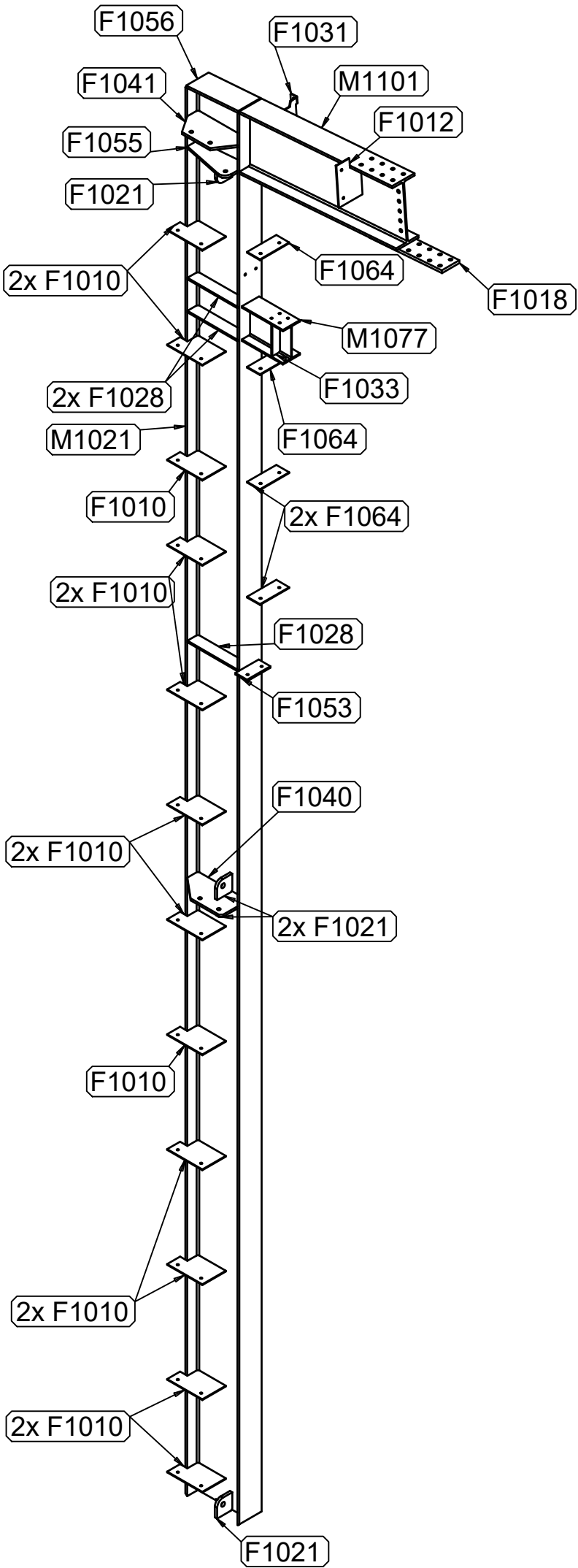
MARK	QTY.	DESCRIPTION	LENGTH	GRADE	PART KG	TOTAL KG
PHASE	1					
C22	1	410 UB 59.7	Coating as specified			
M1068	1	410 UB 59.7	11746	300	701.23	701.23
M1071	1	410 UB 59.7	1187	300	70.84	70.84
F1144	1	230 x 410.4 16 PL	410	300	10.10	10.10
F1143	1	230 x 378.8 16 PL	379	300	9.67	9.67
F1114	1	178 x 391.2 12 PL	391	300	6.56	6.56
F1155	1	85.1 x 378.8 16 PL	379	300	4.04	4.04
F1082	1	150 x 320 10 PL	320	300	3.77	3.77
F1089	2	80 x 378.8 12 PL	379	300	2.84	5.68
F1038	14	241 x 245.1 6 PL	245	300	2.64	36.92
F1046	11	210x6 PL	291	300	2.58	28.43
F1026	1	210x6 PL	291	300	2.33	2.33
F1035	14	195.1 x 200 6 PL	200	300	1.71	23.89
F1023	1	195.1 x 200 6 PL	200	300	1.59	1.59
bo1014	4	AS 1252 20 NaW	55	8.8/TB	0.31	1.25
bo1007	3	AS 1252 20 NaW	50	8.8/TB	0.30	0.91
bo1001	28	Lysaght Purlin bolts 12 N	30	4.6	0.02	0.45
ONE ASSEMBLY WEIGHT:					907.66	907.66
COMBINED TOTAL						907.66



3D VIEW OF
1 OF ASSEMBLY C22
PHASE: 1

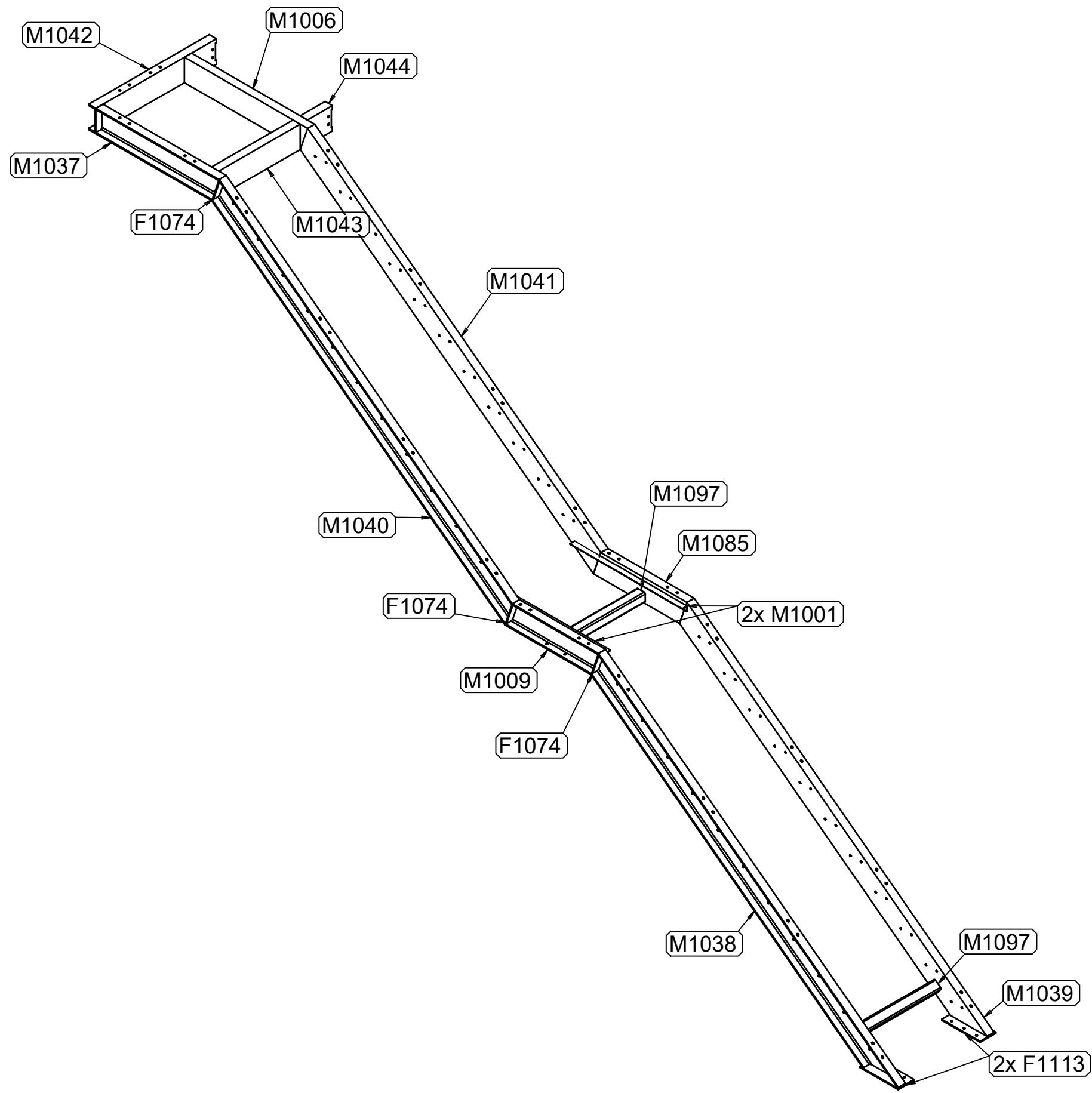
GENERAL NOTES 1. ALL FABRICATION TO CONFORM WITH PROJECT SPECIFICATIONS. 2. ALL DIMENSIONS ARE TO FACE OF CLEAT THE DIM IS TAKEN FROM U.N.O. 3. ALL WELDS 6mm CONTINUOUS FILLET CAT SP ASINZS 1554 U.N.O. 4. ALL BUTT WELDS TO BE FULL STRENGTH COMPLETE PENETRATION 5. ALL NOTCHES TO HAVE 11mm RADIUS TO INTERNAL CORNERS U.N.O. 6. COMPASS HEADING FOR LABEL ORIENTATION BY FABRICATOR 7. CENTER MARK PLATE/UM TO PLATE BEAM ORIENTATION	QUALITY CONTROL FABRICATION BY: DIM CHECK BY: WELDED BY: WELD CHECK BY: QC APPROVED BY: PROCESS NAME DATE			 3DCAD LIMITED CAD TECHNICIAN P: 022 306 7505 E: BRAD@3DCAD.CO.NZ W: 3DCAD.CO.NZ	ASSEMBLY DRAWING						
					Project : SAMPLE		Pos Num : C22		Scale : 1:33 1/3 @A2		
					N° : T.B.C				Detailer : BSW		
	Status : Comment		Comment :		Revision Date		Revision		Model .DWG		
	Date : 17/04/2023		Client : SAMPLE		17/04/2023		A		Biomass - 3D ASSEMBLY - IFC		
									SHT:		
									1022		

MARK	QTY.	DESCRIPTION	LENGHT	GRADE	PART KG	TOTAL KG
PHASE	1					
C25	1	460 UB 82.1	Coating as specified			
M1021	1	460 UB 82.1	10446	300	857.62	857.62
M1101	1	460 UB 82.1	1345	300	110.42	110.42
F1018	1	150 x 620 20 PL	620	300	14.60	14.60
M1077	1	250 UB 37.3	350	300	13.05	13.05
F1040	1	230 x 426.4 16 PL	426	300	10.82	10.82
F1056	1	191 x 445.3 16 PL	445	300	10.68	10.68
F1041	1	230 x 426.4 16 PL	426	300	10.67	10.67
F1055	1	190.5 x 426.4 16 PL	426	300	7.80	7.80
F1142	1	90.5 x 426.4 16 PL	426	300	4.84	4.84
F1019	1	90.5 x 426.2 16 PL	426	300	4.83	4.83
F1028	6	90 x 426.4 12 PL	426	300	3.60	21.62
F1010	12	200.6 x 300 6 PL	300	300	2.69	32.22
F1012	1	200.6 x 300 6 PL	300	300	2.68	2.68
F1021	4	130 x 130 20 PL	130	300	2.55	10.21
F1049	10	210x6 PL	262	300	2.33	23.28
F1031	1	210x6 PL	262	300	2.27	2.27
F1053	1	100 x 200 12 PL	200	09CuP	1.88	1.88
F1064	4	110 x 250 6 PL	250	300	1.30	5.18
F1033	2	65 x 232.4 10 PL	232	300	1.18	2.36
bo1003	8	AS 1252 20 NaW	70	8.8/TB	0.35	2.77
bo1008	2	AS 1252 12 NaW	45	8.8	0.13	0.27
bo1001	32	Lysaght Purlin bolts 12 N	30	4.6	0.02	0.51
ONE ASSEMBLY WEIGHT:					1150.61	1150.61
COMBINED TOTAL						1150.61



3D VIEW OF
1 OF ASSEMBLY C25
PHASE: 1

GENERAL NOTES		QUALITY CONTROL			3DCAD LIMITED CAD TECHNICIAN		ASSEMBLY DRAWING						
1. ALL FABRICATION TO CONFORM WITH PROJECT SPECIFICATIONS.		FABRICATION BY:			P: 022 306 7505		Project : SAMPLE			Pos Num : C25		Scale : 1:33 1/3 @A2	
2. ALL DIMENSIONS ARE TO FACE OF CLEAT THE DIM IS TAKEN FROM U.N.O.		DIM CHECK BY:			E: BRAD@3DCAD.CO.NZ		N° : T.B.C					Detailer : BSW	
3. ALL WELDS 6mm U.N.O. CONTINUOUS FILLET CAT SP ASINZS 1554		WELDED BY:			W: 3DCAD.CO.NZ								
4. ALL BUTT WELDS TO BE FULL STRENGTH COMPLETE PENETRATION		WELD CHECK BY:					Status : Comment			Revision Date		Revision	
5. ALL NOTCHES TO HAVE 11mm RADIUS TO INTERNAL CORNERS U.N.O.		QC APPROVED BY:					Date : 17/04/2023			17/04/2023		A	
6. U.N.O.		PROCESS			NAME		Client : SAMPLE					Model .DWG	
7. COMPASS HEADING FOR LABEL ORIENTATION BY FABRICATOR		DATE										Biomass - 3D ASSEMBLY - IFC	
CENTER MARK PLATE/BEAM TO PLATE BEAM ORIENTATION												SHT:	
												1025	

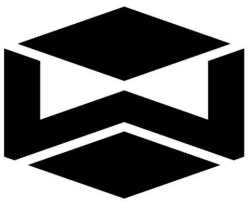


3D VIEW OF
1 OF ASSEMBLY SG1
PHASE: 1

MARK	QTY.	DESCRIPTION	LENGHT	GRADE	PART KG	TOTAL KG
PHASE	1					
SG1	1	230 PFC	Coating as specified			
M1038	1	230 PFC	3923	300+	98.46	98.46
M1039	1	230 PFC	3923	300+	98.46	98.46
M1041	1	230 PFC	3911	300+	98.16	98.16
M1040	1	230 PFC	3911	300+	98.16	98.16
M1037	1	230 PFC	1287	300+	32.32	32.32
M1006	1	230 PFC	1287	300+	32.32	32.32
M1042	1	230 PFC	1260	300+	31.63	31.63
M1085	1	230 PFC	977	300+	24.52	24.52
M1009	1	230 PFC	977	300+	24.52	24.52
M1043	1	230 PFC	850	300+	21.33	21.33
M1097	2	89x89x6.0 SHS	850	C350L0	12.49	24.99
M1044	1	230 PFC	327	300+	8.22	8.22
F1113	2	165 x 400.2 10 PL	400	300+	5.18	10.37
M1001	2	50x50x5 EA	1173	300+	4.08	8.16
F1074	6	60 x 213.9 10 PL	214	300	1.00	5.98
bo1009	4	AS 1252 16 NaW	50	8.8	0.18	0.74
bo1021	2	AS 1252 16 NaW	45	8.8	0.18	0.36
bo1006	88	AS 1252 12 NaW	35	8.8	0.13	11.84
ONE ASSEMBLY WEIGHT:					630.52	630.52
COMBINED TOTAL					630.52	

- GENERAL NOTES
- ALL FABRICATION TO CONFORM WITH PROJECT SPECIFICATIONS.
 - ALL DIMENSIONS ARE TO FACE OF CLEAT THE DIM IS TAKEN FROM U.N.O
 - ALL WELDS 6mm U.N.O. CONTINUOUS FILLET CAT SP AS/NZS 1554
 - ALL BUTT WELDS TO BE FULL STRENGTH COMPLETE PENETRATION.
 - ALL NOTCHES TO HAVE 11mm RADIUS TO INTERNAL CORNERS U.N.O
 - COMPASS HEADING FOR LABEL ORIENTATION BY FABRICATOR
 - CENTER MARK PLATE/BEAM TO PLATE BEAM ORIENTATION

QUALITY CONTROL		
FABRICATION BY:		
DIM CHECK BY:		
WELDED BY:		
WELD CHECK BY:		
QC APPROVED BY:		
PROCESS	NAME	DATE



3DCAD LIMITED
CAD TECHNICIAN

P: 022 306 7505
E: BRAD@3DCAD.CO.NZ
W: 3DCAD.CO.NZ

ASSEMBLY DRAWING						
Project : SAMPLE N° : T.B.C			Pos Num : SG1		Scale : 1:33 1/3 @A2 Detailer : BSW	
Status : Comment	Comment :		Revision Date	Revision	Model .DWG	SHT:
Date : 17/04/2023	Client : SAMPLE		17/04/2023	A	Biomass - 3D ASSEMBLY - IFC	1001